



T4R5

Lower Control Arm Skids

installation instructions

IMPORTANT:

Thank you for purchasing this CBI product. Please read through this entire document before proceeding with installation. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Check your packages immediately upon arrival to ensure that everything listed is included, and to check for damage during shipping. If anything is missing or damaged, or if you need technical assistance with any aspect of this installation, call CBI at (208) 528-0664 as soon as possible.

Hardware:

- (2) – 3/8” x 4” Carriage Bolts
- (2) – 3/8” x 3 1/2” Carriage Bolts
- (4) – 3/8” Flange Lock Nuts
- (2) – 5/16” x 3” Carriage Bolts
- (2) – 5/16” Flange Lock Nuts
- (6) – Heavy Square washers
(7GA, 7/16” hole)



Applications

These installation instructions apply to the following CBI Off Road products

T4R5-LCA-SKID 2010-present 4Runner Lower Control Arm Skid

T4R5-LCA-SK-KDSS 2010-present 4Runner Lower Control Arm Skid w/KDSS

IMPORTANT INFO:

If your CBI product comes as unpainted, bare steel or aluminum. You will want to either powder coat or paint prior to final installation, however it is very important to PRE-INSTALL the unpainted product first, following these instructions, BEFORE painting or powder coating any of the components! This will ensure that all parts are correct and any incidental trimming or drilling will have been done prior to coating. Also, it will give you a practice run to familiarize yourself with the process, to lessen the likelihood of damaging the finish during final installation. CBI Off Road is NOT RESPONSIBLE for paint or powder coating costs, damage to paint or powder coating, or costs associated with inadvertently painting or powder coating components that are defective or were shipped or assembled in error. It is the customer's responsibility to pre-install and verify that all parts are correct prior to paint or powder coat.

For questions or further help:

Call: 866-522-0697
Email: info@cbioffroadfab.com

If installing these skids with the factory center skid plates, the front skid will need to be removed and trimmed back by the camber adjustment bolts, re-install after the “A” arm skids have been installed. Other brands of aftermarket skids may need modified as well to work with the CBI “A” arm skids.

1. Hold the skid up to the “A” arm, lining up the 3 mounting holes with the 3 holes in the “A” arm. (Photo B)



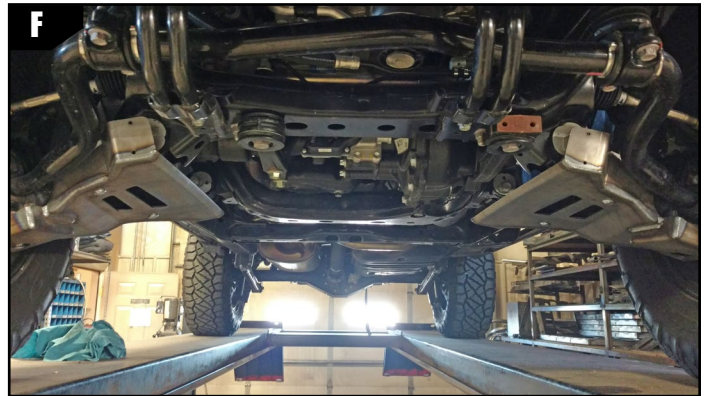
2. Insert the 3/8” x 4” carriage bolt through the upper and most rearward hole in the skid and “A” arm. Slip the large square heavy washer over the bolt and loosely thread the nut on (DO NOT TIGHTEN NUT, LEAVE LOOSE) (Photo C and D)



3. Insert the 5/16” x 3” carriage bolt through the hole closest to the tire, slip the heavy square washer over the bolt and thread the nut on snugly. (Photo E)



4. Insert the 3/8” x 3 1/2” carriage bolt through the skid and “A” arm in the upper most forward hole, add heavy square washer and nut as in steps 2 and 3. (Photo F)



5. Go back to the 5/16” bolt and tighten down tight. Repeat this step for the other 2 bolts on the skid.

6. Repeat the steps 1 – 5 on the other side.