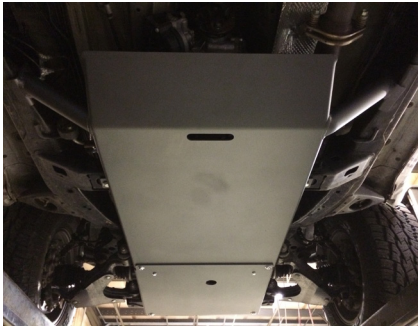




## 2ND GEN TACOMA *Skid Plates*

### installation instructions



#### • Front Skid Install

After removing the factory skids, reuse the 4 - 12mm bolts from factory skid to install the front portion of the new CBI skid.



#### **Hardware:**

- ❑ 1 -  $\frac{3}{8}$ " x 1" bolt
- ❑ 1 -  $\frac{3}{8}$ " Flange Nuts
- ❑ 1 -  $\frac{3}{8}$ " SAE Washers
- ❑ 2 -  $\frac{7}{16}$ " x 3  $\frac{1}{2}$ " bolts
- ❑ 2 -  $\frac{7}{16}$ " Flange Nuts
- ❑ 2 -  $\frac{7}{16}$ " SAE Washers
- ❑ 2 - square heavy washers
- ❑ 4 -  $\frac{1}{2}$ " x 1  $\frac{1}{4}$ " button head bolts
- ❑ 2 -  $\frac{1}{2}$ " Flange Nuts
- ❑ 2 -  $\frac{1}{2}$ " SAE Washers
- ❑ 2 - 8mm x 30mm bolts
- ❑ 2 -  $\frac{5}{16}$ " USS Washers
- ❑ 8 - Round heavy washers

#### • Mid Skid Install

The mid skid bolts to the back of the front skid using 2 -  $\frac{1}{2}$ " x 1  $\frac{1}{4}$ " button heads,  $\frac{1}{2}$ " washers and  $\frac{1}{2}$ " flange nuts. The back of the mid skid will need to be spaced down from the cross member using the supplied round heavy washers. 2 - 8mm x 30mm bolts and  $\frac{5}{16}$ " washers threaded into the captured nuts on the cross member secure the rear of the mid skid.



#### •Rear Skid Install

Attach the front of the rear skid to the back of the mid skid using 2 -  $\frac{1}{2}$ " x 1  $\frac{1}{4}$ " button heads,  $\frac{1}{2}$ " washers and  $\frac{1}{2}$ " flange nuts. For the side tabs, run the 2 -  $\frac{7}{16}$ " x 3  $\frac{1}{2}$ " bolts up through the cross member. On the back side of the cross member place a square washer,  $\frac{7}{16}$ " washers and  $\frac{7}{16}$ " flange nut.



#### • Final install

For the rear frame braces re-use the 8mm bolt used to attach the brake lines to the frame on the drivers side as shown. On the passenger side use the supplied  $\frac{3}{8}$ " bolt, washer and nut to secure the frame brace to the frame.



#### **For questions or further help:**

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